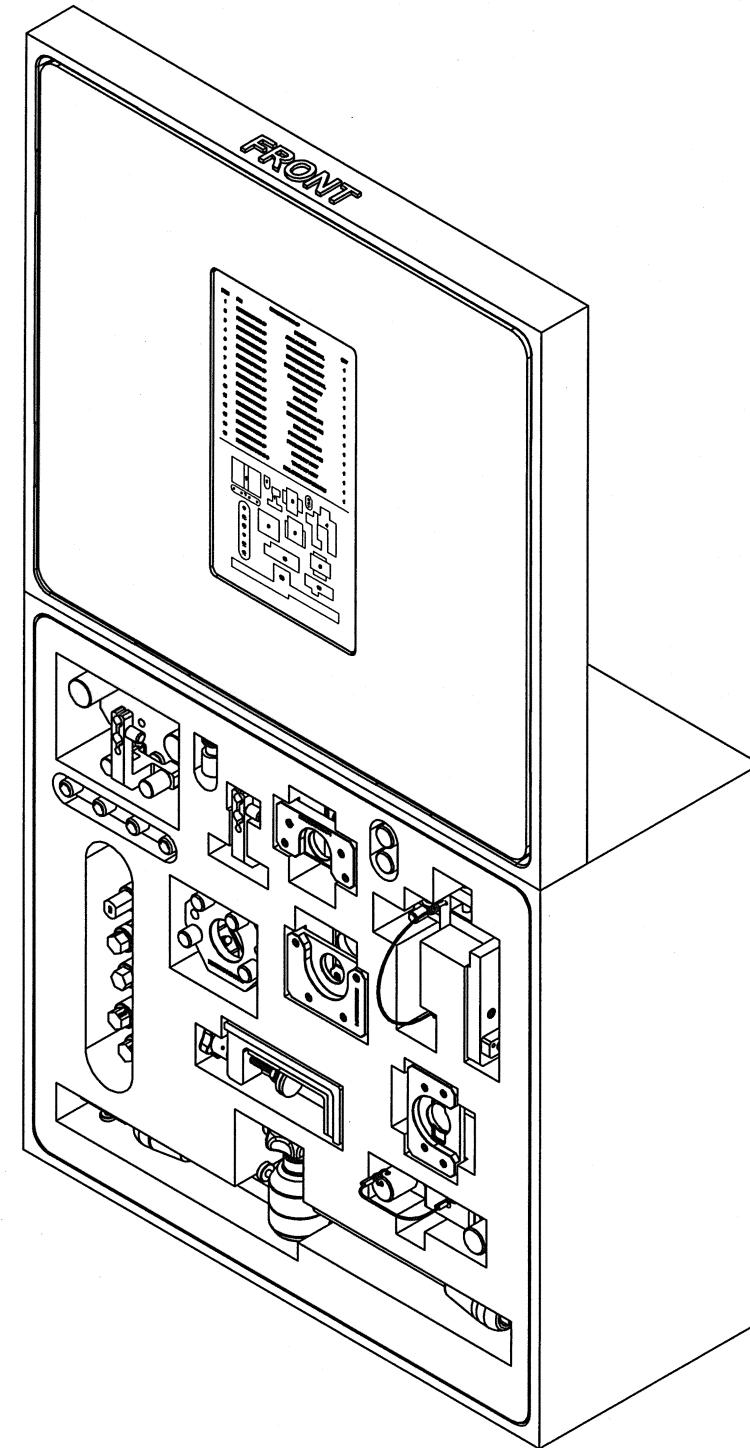


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6000G01632-6F-1	PACKAGING ASSY
-4	1	RBW6000G01632-6F-4	CONTENT PLACARD
-5	1	RBW6000G01632-6F-5	DUAL GAUGE FISSO#4445.20
6	1	RBW6000G01732-6F	AXIAL PLAY CHECK TOOL
7	1	RBW6000G04132-6F	T/R SCISSOR VISE ASSY
8	1	RBW6000G04932-6F	M/R SCISSOR VISE ASSY
9	1	RBW6000G06032-6F	RADIAL PLAY CHECK TOOL
10	1	RBW6000G03132-6F	PITCH LINK VISE ASSY
11	1	RBW6000G15231-6F	MRA VISE ASSY
12	1	RBW6000G12551-6F	AXIAL PUSHER
13	1	RBW6000G12351-6F	T/R SCISSOR AXIAL PIN
14	1	RBW6000G12251-6F	M/R SCISSOR AXIAL PIN
15	1	RBW6000G11952-6F	MRA AXIAL PIN
16	1	RBW6000G12052-6F	PITCH LINK AXIAL PIN
17	1	RBW6000G06652-6F	PITCH LINK RADIAL PIN
18	1	RBW6000G11631-6F	M/R CLAMP ASSY
19	1	RBW6000G10731-6F	T/R CLAMP ASSY
20	1	RB41011	DART PLACARD
21	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.



RBW6000G01632-6F M/R AND T/R PLAY CHECK TOOL KIT

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
- 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
- 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
- 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE		
REV.	DESCRIPTION		
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	RBW6000G01632-6F	
APPROVED	WJ	REV. A	
DATE 2019-08-16		SHEET 1 OF 6	
TITLE		SCALE	
M/R AND T/R PLAY CHECK TOOL KIT		NTS	
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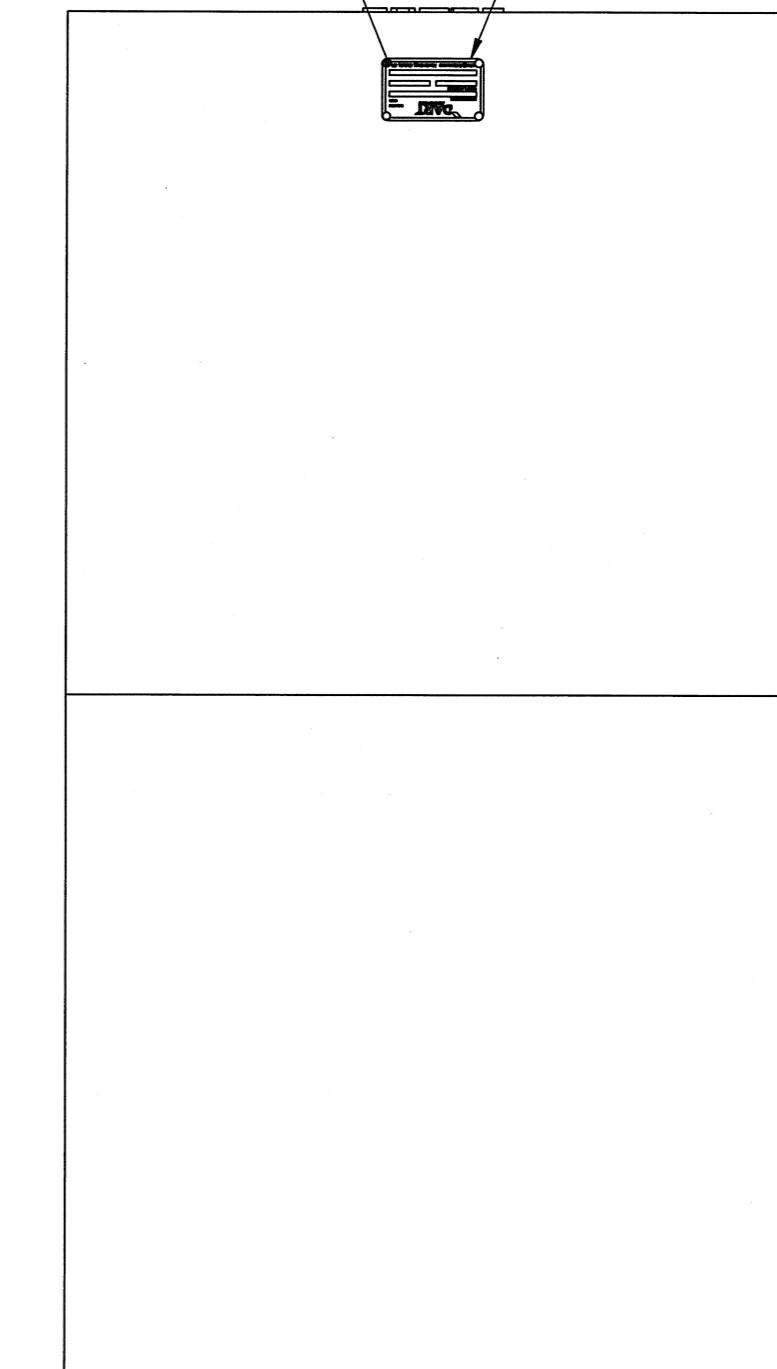
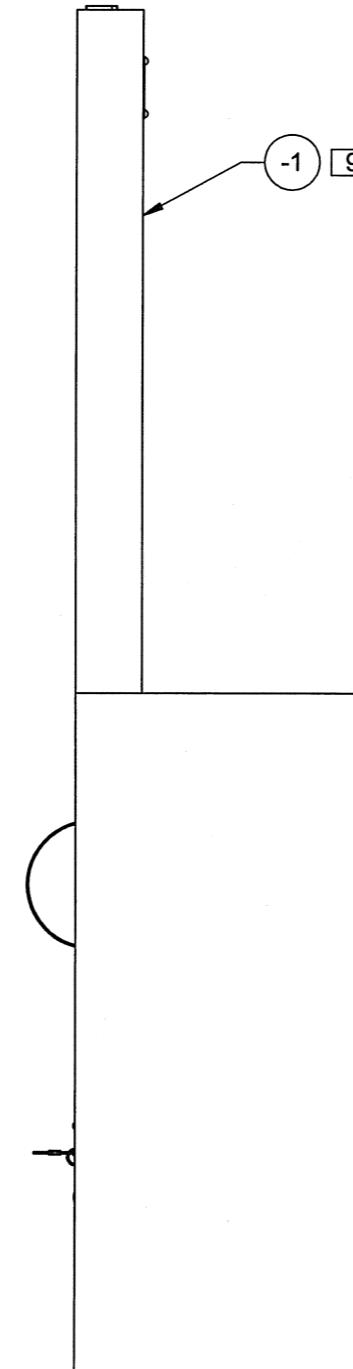
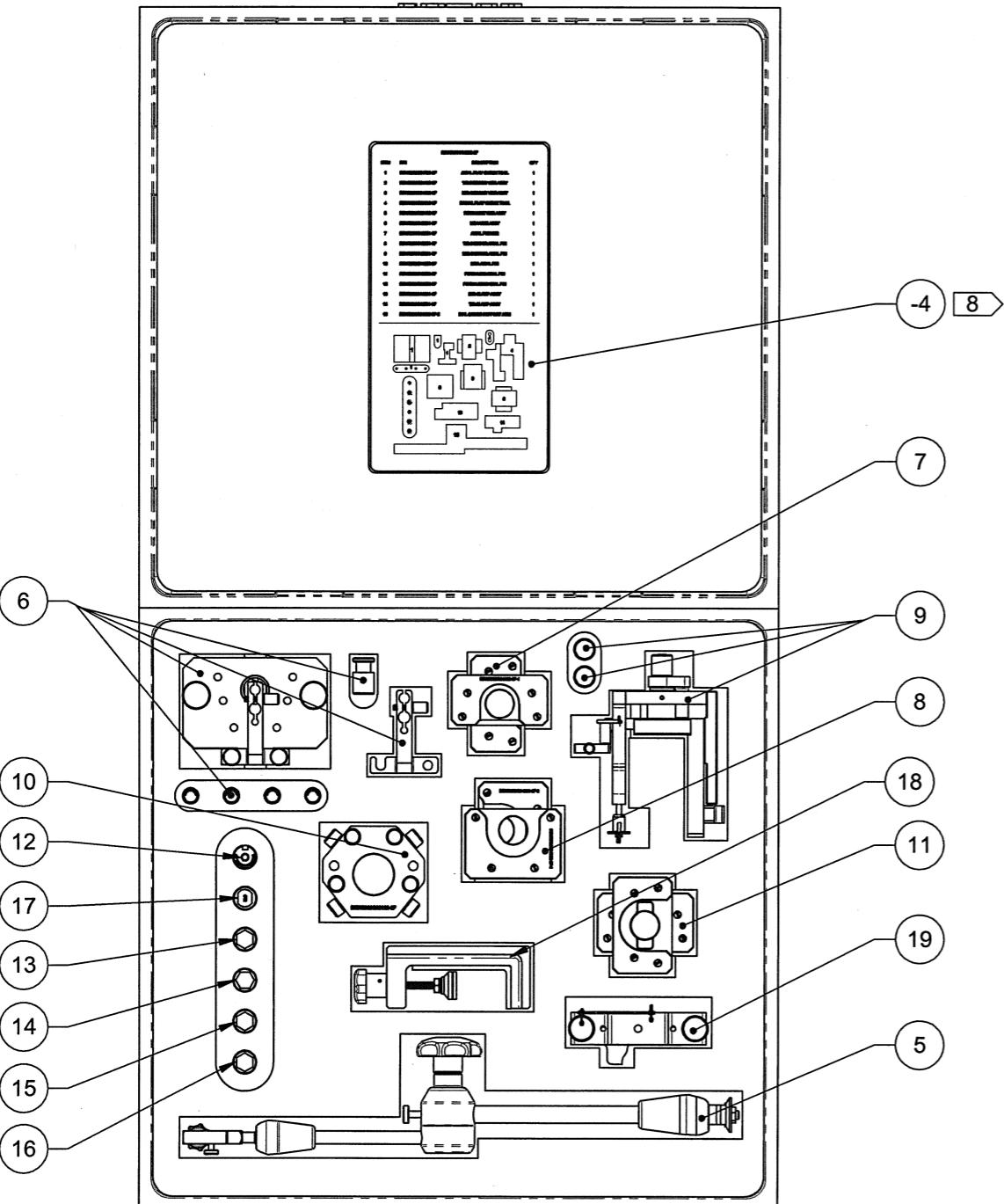
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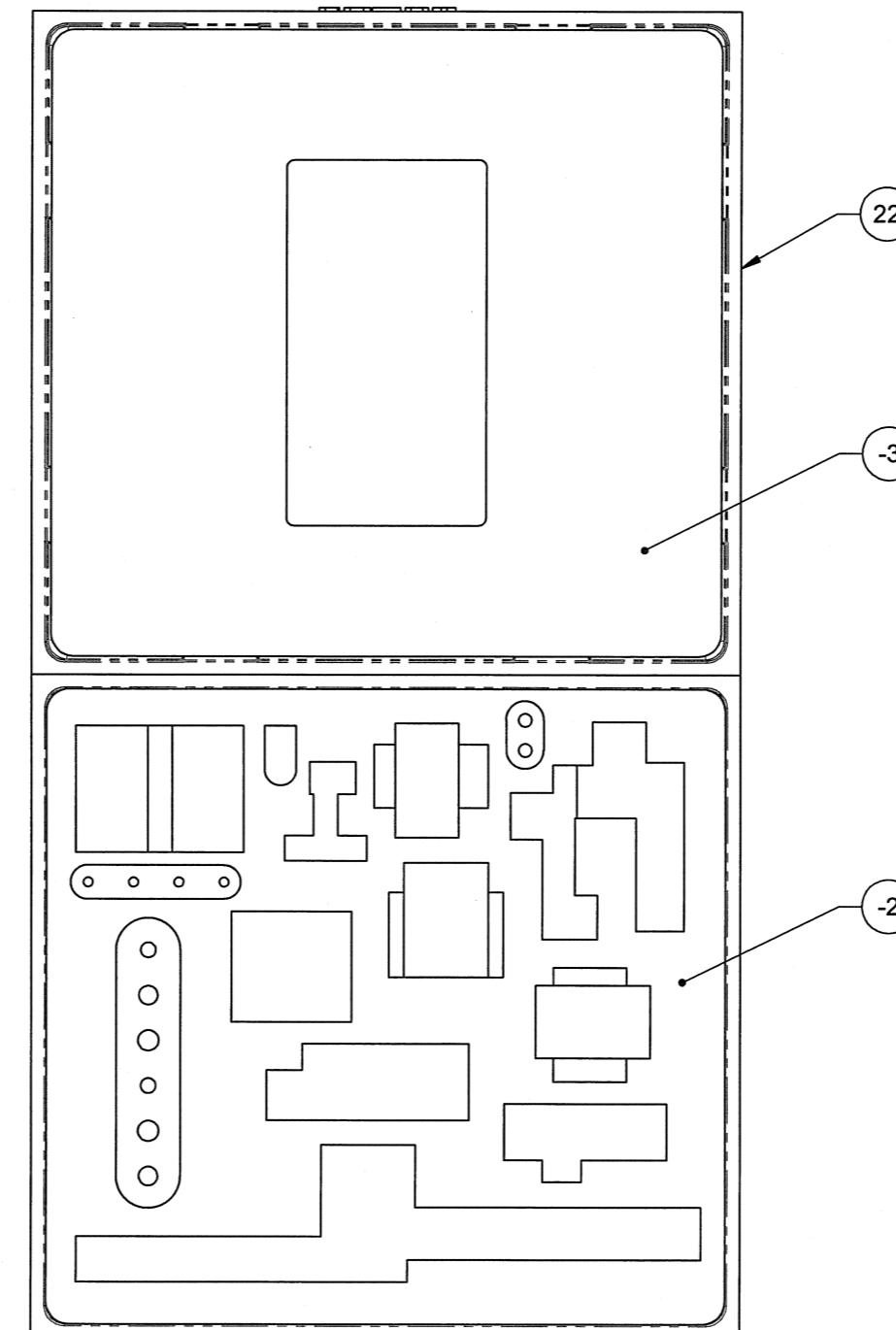
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	RBW6000G01632-6F	
APPROVED	WJ	TITLE	
DATE 2019-08-16		M/R AND T/R PLAY CHECK TOOL KIT	
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REV. A

SHEET 2 OF 6

SCALE NTS

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6000G01632-6F-2	BOTTOM FOAM
-3	1	RBW6000G01632-6F-3	TOP FOAM
22	1	PELICAN #APP-iM2875-E	PELICAN CASE iM2875



NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

RBW6000G01632-6F-1 PACKAGING ASSY

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. A	
MFG. APPR.	DP	TOOL PART #	
APPROVED	VJ	RBW6000G01632-6F	
DATE 2019-08-16		TITLE	
		SCALE	
		NTS	
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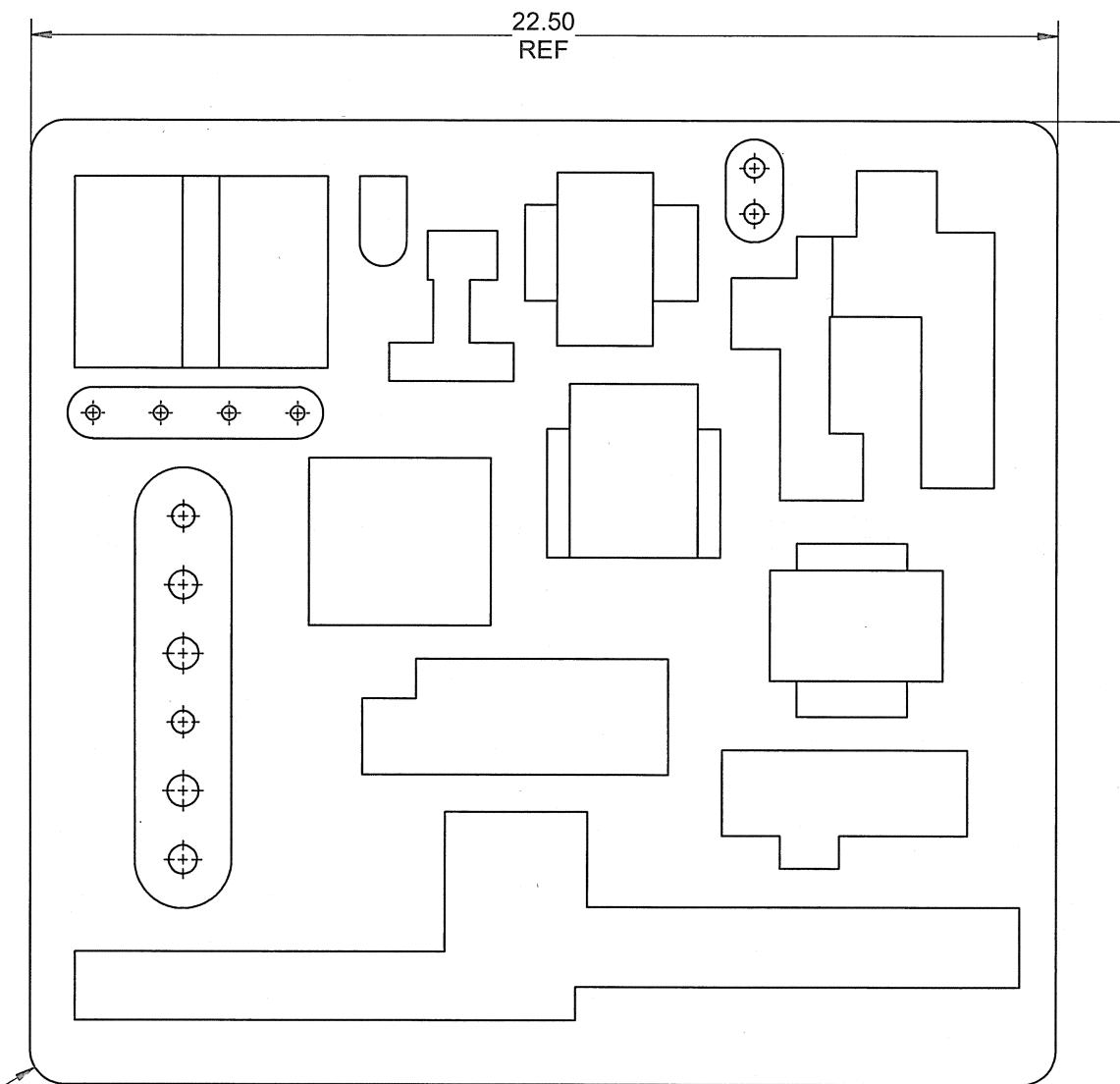
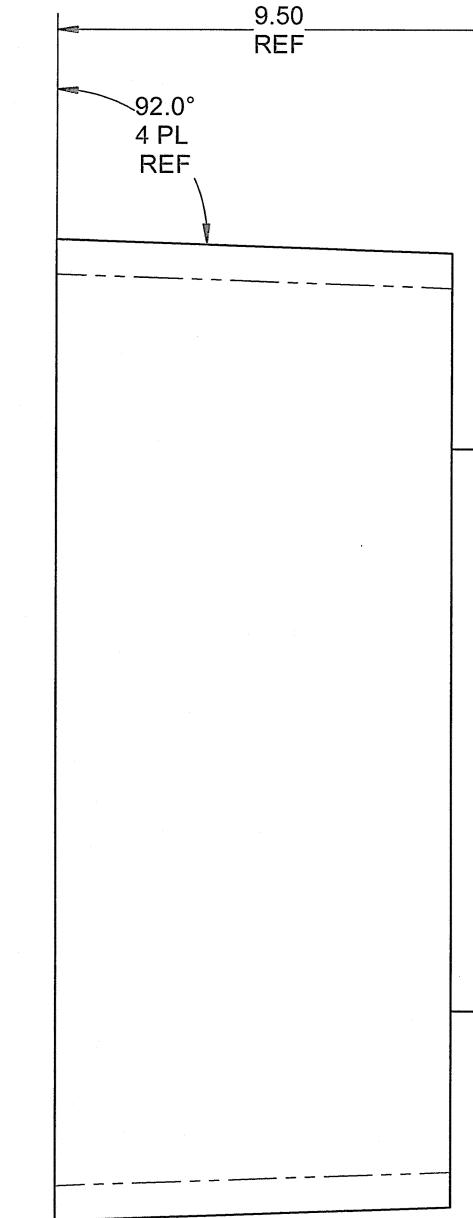
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REF21.06
REF

RBW6000G01632-6F-2 BOTTOM FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-2 REV. A.STEP

DESIGN DRAWN	VM	DART AEROSPACE LTD	
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	KPT	TOOL PART #	REV. A
APPROVED	DP	RBW6000G01632-6F	SHEET 4 OF 6
DATE 2019-08-16		TITLE M/R AND T/R PLAY CHECK TOOL KIT NTS	
SCALE			

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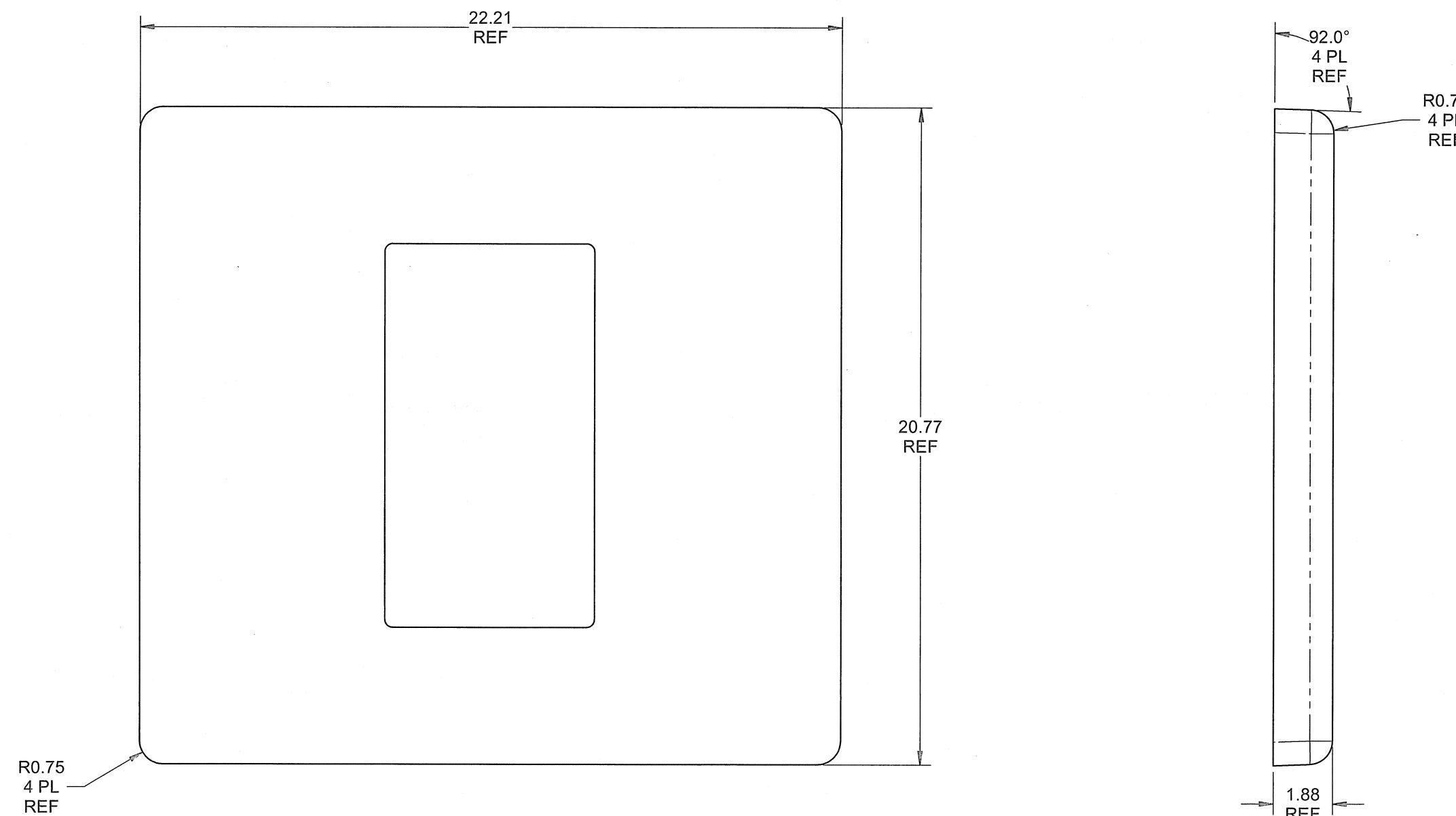
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RBW6000G01632-6F-3 TOP FOAM

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NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-3 REV. A.STEP

DESIGN DRAWN	VM	DART AEROSPACE LTD	
CHECKED	VM	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	KPT	TOOL PART #	
APPROVED	DP	RBW6000G01632-6F	
		REV. A	
		SHEET 5 OF 6	
		TITLE	
		M/R AND T/R PLAY CHECK TOOL KIT	
		NTS	
		SCALE	
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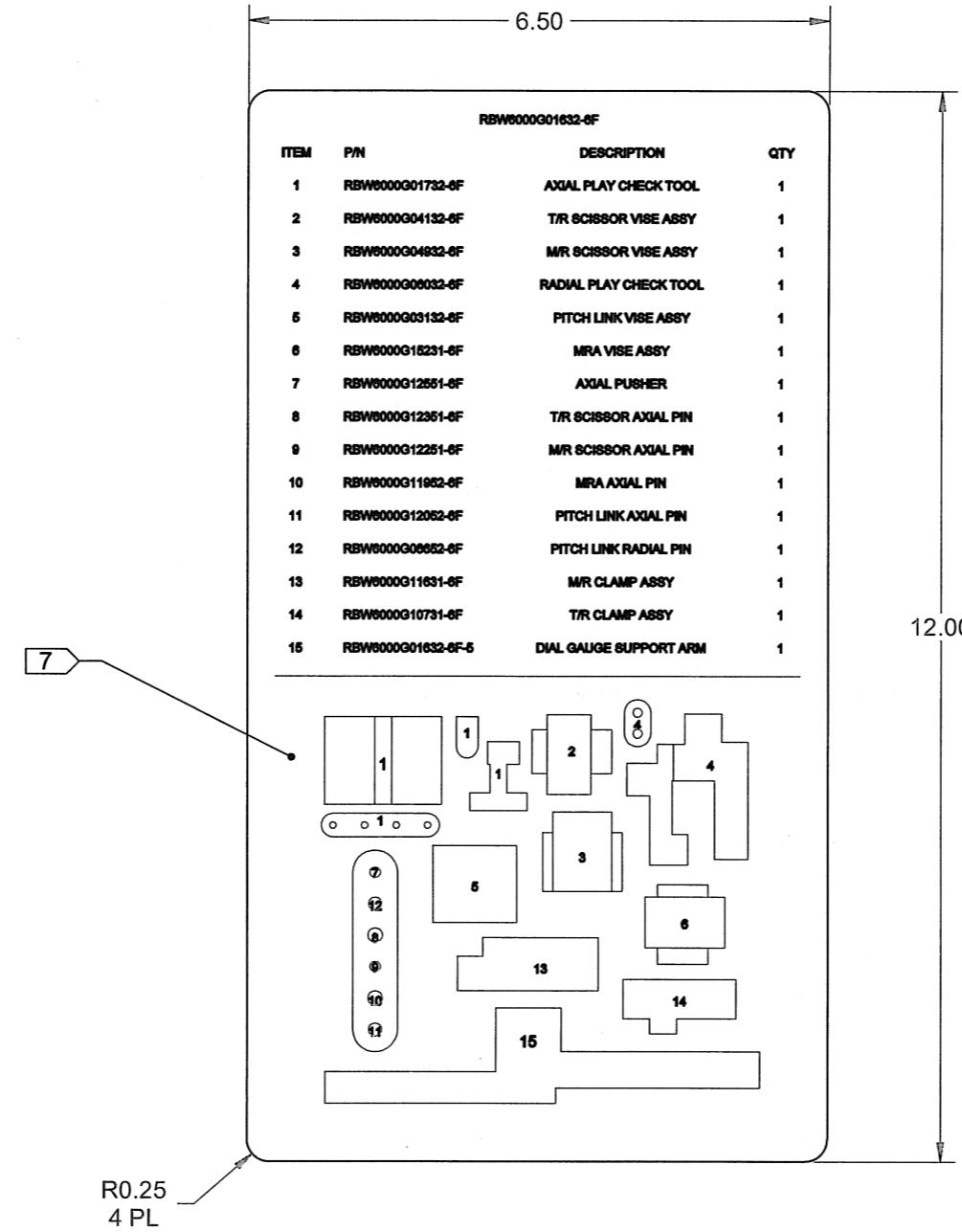
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RBW6000G01632-6F-4 CONTENT PLACARD

8

NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6000G01632-6F-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	
MFG. APPR.	DP	RBW6000G01632-6F	
APPROVED	WJ	REV. A	
DATE 2019-08-16		SHEET 6 OF 6	
TITLE M/R AND T/R PLAY CHECK TOOL KIT NTS		SCALE	
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